

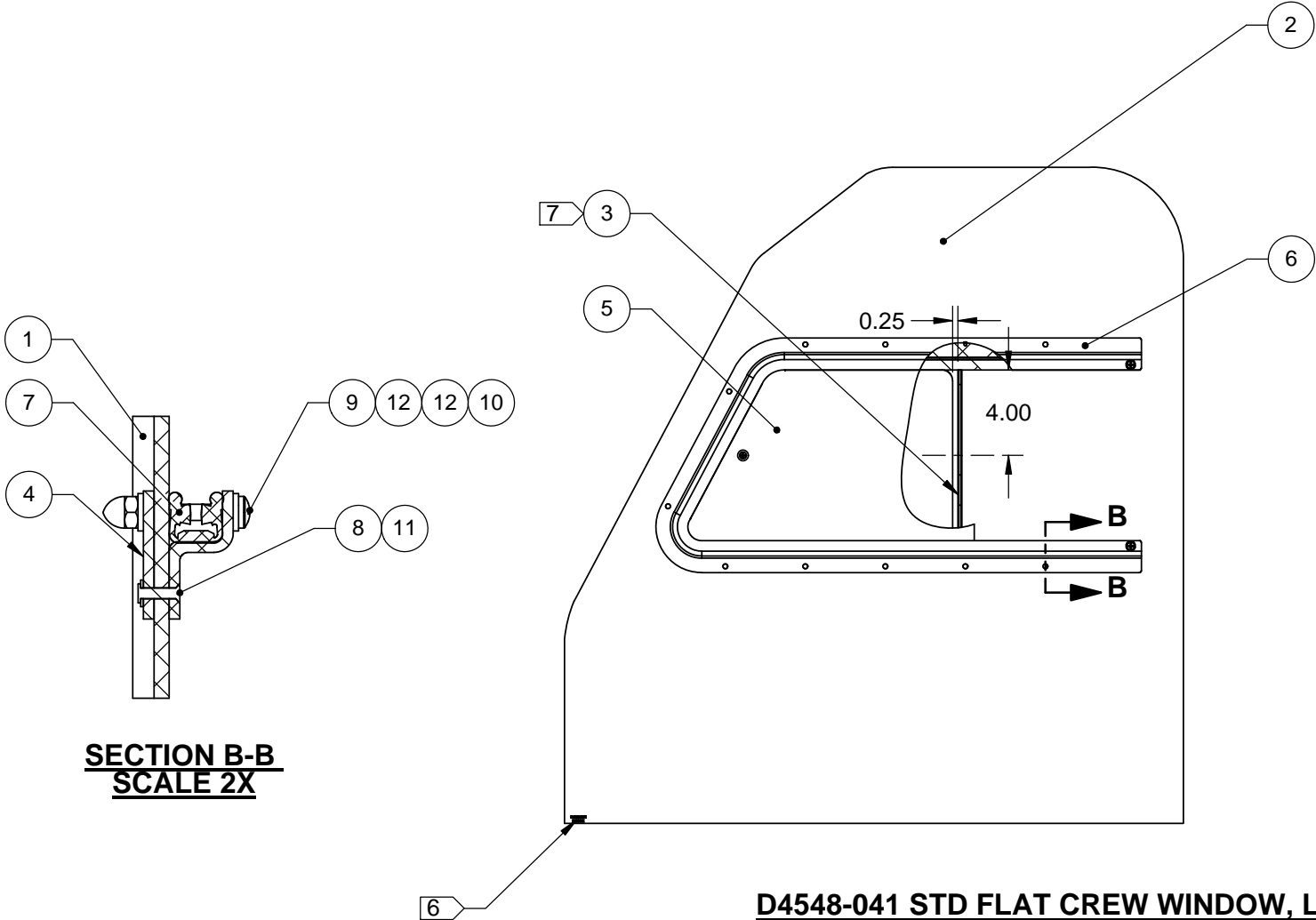
ITEM	QTY	P/N	DESCRIPTION
	-041		
	X	D4548-041	STD FLAT CREW WINDOW, LH
1	1	D3802-1-110	WINDOW SEAL
2	1	D4537-1	FLAT WINDOW
3	1	D4550-080	WINDOW PILE
4	1	D4551-1	INBOARD SLIDING WINDOW FRAME
5	1	D4552-041	SLIDING WINDOW
6	1	D4554-1	OUTBOARD SLIDING WINDOW FRAME, LH
7	1	D4580-1	WINDOW TRACK
8	11	MS20601AD4W8	CSK BLIND RIVET
9	2	MS27039C1-21	SCREW
10	2	MS51865-6C	ACORN NUT
11	12	NAS1149FN432P	WASHER
12	4	NAS1149F0363P	WASHER

D

C

B

A



NOTES:  
1) MATERIAL: N/A  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: ENGRAVE WITH DART P/N "D4548-041" & B/N" BXXXXX" WITHIN 0.125 INCHES FROM EDGE  
USE .125" LETTERS TO MAX DEPTH OF 0.005" PER DART QSI 044 6.1 USING VIBRATING STYLUS.  
7) INSTALL WITH 3M SCOTCH WELD 1300/1300L  
8) INSTALL USING ADHESIVE BACKING, SHAPE AS REQUIRED  
9) WEIGHT: 8.70 lbs

PRELIMINARY A4  
12.01.11 (AP)

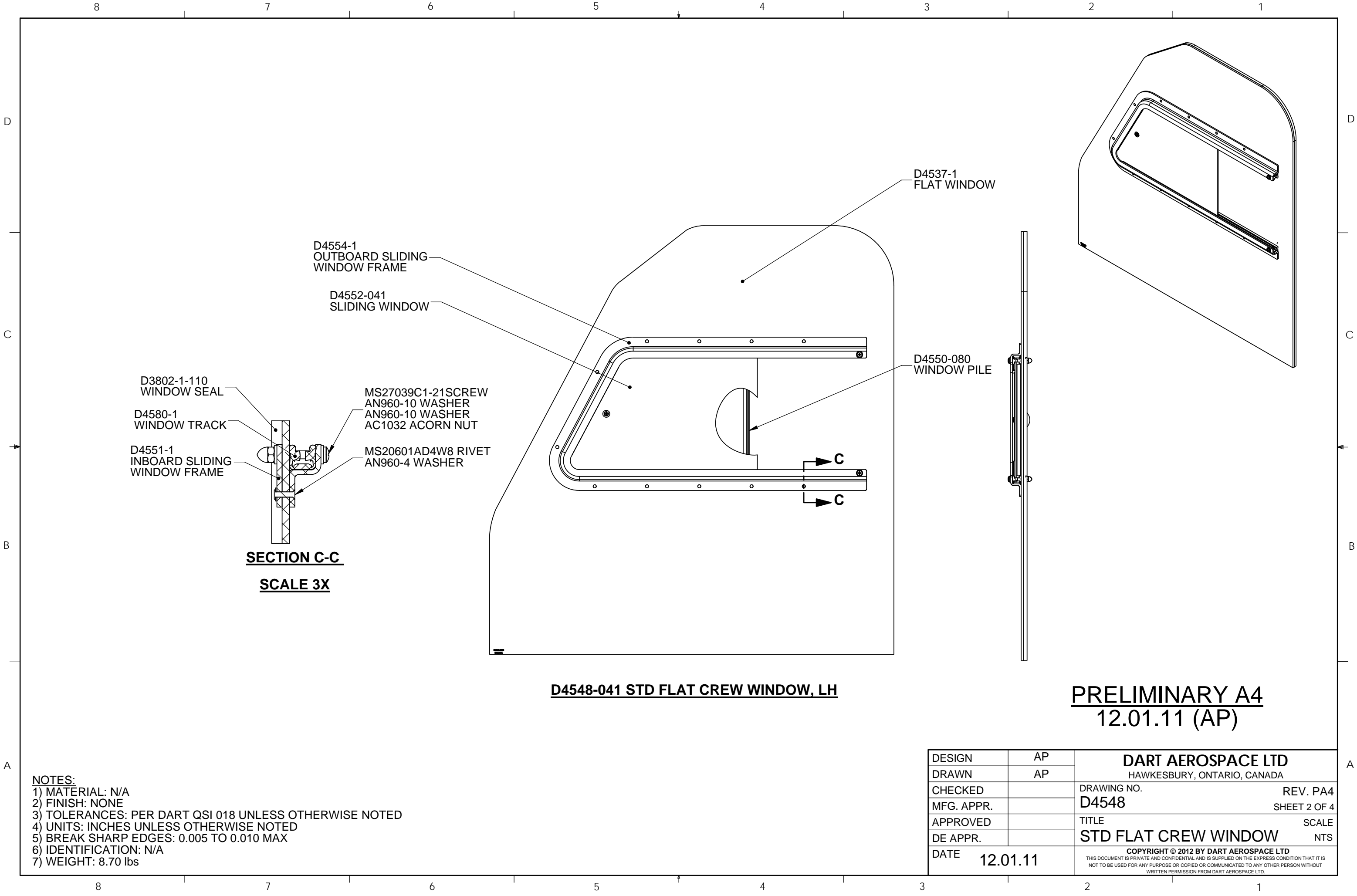
PA4	ADDED RH WINDOW SHEET 3 & 4	AP	12.01.11
PA3	REMOVED SHEETS 4, 5, 6 & 7. REF D4554, D4551, D4537 & D4580. ADDED D4580 WINDOW TRACK	AP	12.01.10
PA2	ADDED SHEET 3	AP	12.01.09
PA1	NEW ISSUE	AP	11.12.22
REV.	DESCRIPTION	BY	DATE
Revision Table			
DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO.	REV. PA4
MFG. APPR.		D4548	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		STD FLAT CREW WINDOW	NTS
DATE	12.01.11	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

D

C

B

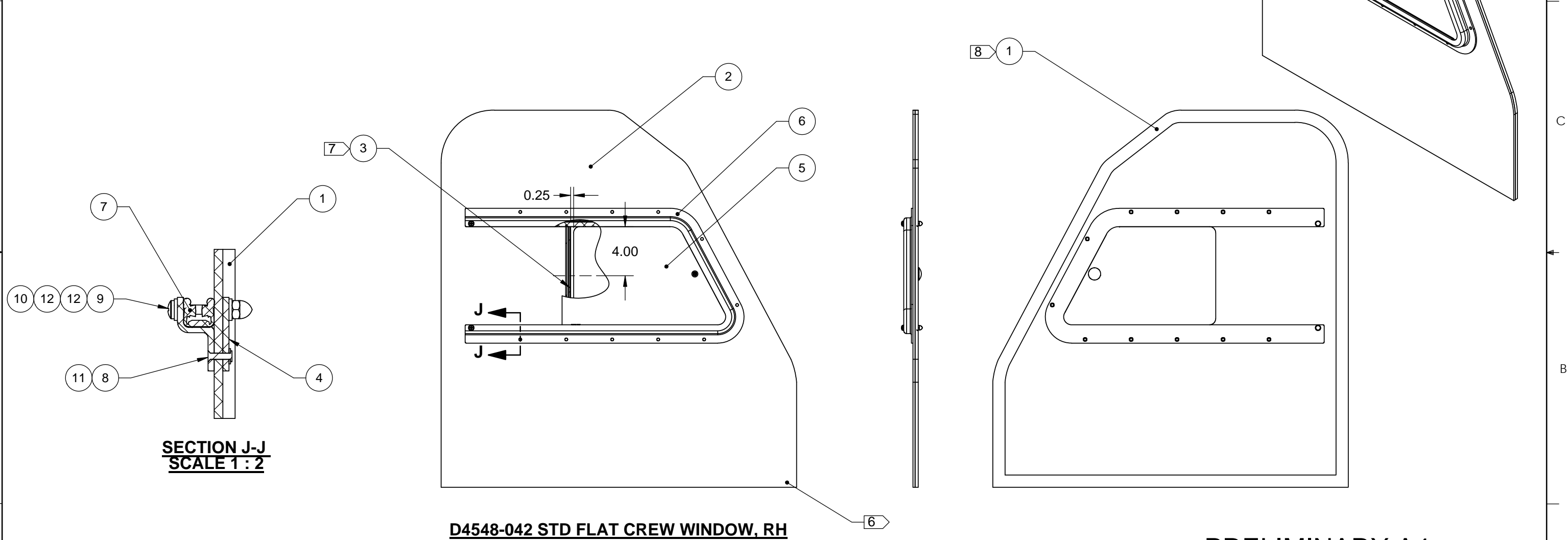
A



NOTES:  
1) MATERIAL: N/A  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: 8.70 lbs

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO. D4548	REV. PA4
MFG. APPR.			SHEET 2 OF 4
APPROVED		TITLE STD FLAT CREW WINDOW	
DE APPR.			
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ITEM	QTY -042	P/N	DESCRIPTION
	X	D4548-042	STD FLAT CREW WINDOW, RH
1	1	D3802-1-110	WINDOW SEAL
2	1	D4537-1	FLAT WINDOW
3	1	D4550-080	WINDOW PILE
4	1	D4551-1	INBOARD SLIDING WINDOW FRAME
5	1	D4552-042	SLIDING WINDOW, RH
6	1	D4554-2	OUTBOARD SLIDING WINDOW FRAME, RH
7	1	D4580-1	WINDOW TRACK
8	11	MS20601AD4W8	CSK BLIND RIVET
9	2	MS27039C1-21	SCREW
10	2	MS51865-6C	ACORN NUT
11	11	NAS1149FN432P	WASHER
12	4	NAS1149F0363P	WASHER

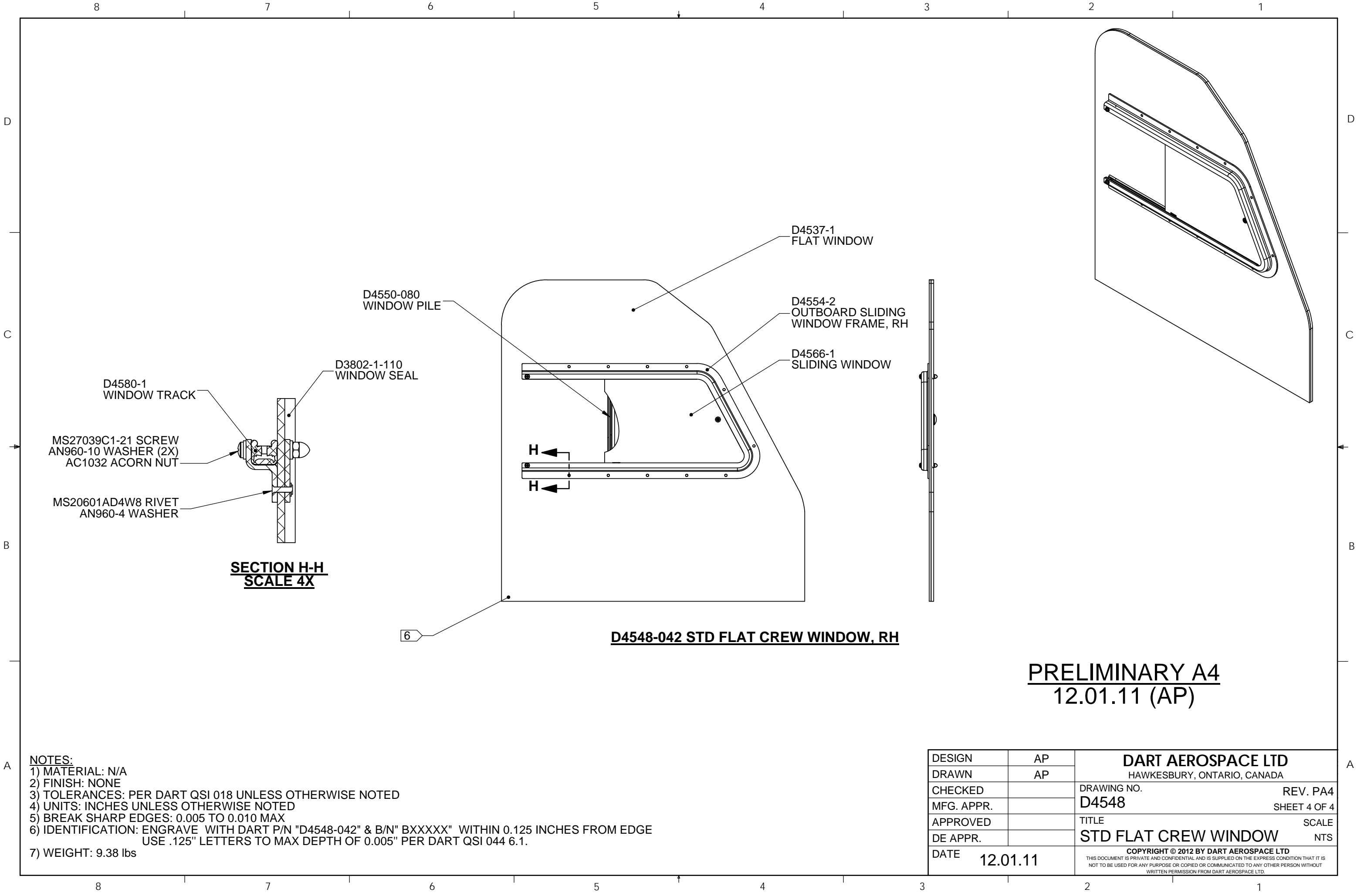


**D4548-042 STD FLAT CREW WINDOW, RH**

**PRELIMINARY A4**  
**12.01.11 (AP)**

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: ENGRAVE WITH DART P/N "D4548-042" & B/N" BXXXXX" WITHIN 0.125 INCHES FROM EDGE  
USE .125" LETTERS TO MAX DEPTH OF 0.005" PER DART QSI 044 6.1 USING VIBRATING STYLUS.
  - 7) INSTALL WITH 3M SCOTCH WELD 1300/1300L
  - 8) INSTALL USING ADHESIVE BACKING, SHAPE AS REQUIRED
  - 9) WEIGHT: 9.38 lbs

DESIGN	AP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO. <b>D4548</b>	REV. PA4 SHEET 3 OF 4
MFG. APPR.		TITLE <b>STD FLAT CREW WINDOW</b>	
APPROVED			
DE APPR.		SCALE NTS	
DATE	12.01.11		
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USE .125" LETTERS TO MAX DEPTH OF 0.005" PER DART QSI 044 6.1.  
7) WEIGHT: 9.38 lbs

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO. D4548	REV. PA4 SHEET 4 OF 4
MFG. APPR.		TITLE STD FLAT CREW WINDOW	
APPROVED			
DE APPR.		SCALE NTS	
DATE	12.01.11		
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